

10/4/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

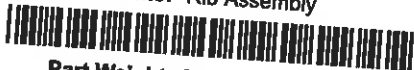
D3916-041
Job Sheet 201521



Part No: D3916-041

Job Qty: 8 pcs

Part Name: Rib Assembly



Part Weight: 0 lbs

Job Created: 10/4/19

Due Date: 10/30/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Large Fab - Basket - 1	8 pcs	10/30/19		0.00	3.64	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
105	QC 5	8 pcs	10/30/19		0.00	0.00	Large Fab - 11 (Various)		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							Large Fab - 1 - B4B		
107	Large Fab - Basket - 2 -	8	10/30/19		0.00	4.57			



Container No: S233038

Part: D3916-041

Job No: 201521

Serial No/Batch: S233038

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
NOV 20 2019
40
9-89

Plex 10/4/19 2:33 PM Dart.lajeunesse.marie

10/4/2019

B4B

pcs

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

110 QC 5

8
pcs

10/30/19

0.00 0.00

Large Fab - 10 - B4B
 Large Fab - 2 - B4B
 Large Fab - 3 - B4B
 Large Fab - 4 - B4B
 Large Fab - 5 - B4B
 Large Fab - 6 - B4B
 Large Fab - 7 - B4B
 Large Fab - 8 - B4B
 Large Fab - 9 - B4B
 Large Fab - 11 - B4B
 (Various)

MAL

QC 5 - 10
 QC 5 - 12
 QC 5 - 17
 QC 5 - 18
 QC 5 - 19
 QC 5 - 22
 QC 5 - 24
 QC 5 - 3
 QC 5 - 43
 QC 5 - 49
 QC 5 - 51
 QC 5 - 58
 QC 5 - 68
 QC 5 - 9
 QC 5 - 50
 QC 5 - 30
 QC 5 - 40
 QC 5 - 61
 QC 5 - 81
 QC 10 - 10
 QC 10 - 18
 QC 10 - 24
 QC 10 - 43
 QC 10 - 50
 QC 10 - 58
 QC 10 - 9
 QC 10 - 68

EPC

120 QC 10

8
pcs

10/30/19

0.00 0.00

Packaging 3 - 1 - B4B
 Packaging 3 - 2 - B4B
 Packaging 3 - 3 - B4B
 Packaging 3 - 4 - B4B
 Packaging 3 - 5 - B4B
 Packaging 3 - 6 - B4B
 Packaging 3 - 7 - B4B
 Packaging 3 - 8 - B4B
 Packaging 3 - 9 - B4B
 Packaging 3 - 10 - B4B
 Packaging 3 - 11 - B4B
 Packaging 3 - 12 - B4B
 Packaging 3 - 13 - B4B
 Packaging 3 - 14 - B4B
 Packaging 3 - 15 - B4B
 Packaging 3 - 16 - B4B
 Packaging 3 - 17 - B4B
 Packaging 3 - 18 - B4B
 Packaging 3 - 19 - B4B
 Packaging 3 - 20 - B4B
 Packaging 3 - 21 - B4B

EPC

130 Packaging 3-1 - Stock -
B4B8
pcs

10/30/19

0.00 0.00

EPC

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	10/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	NOV 29 2019
Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605 105 - (QC5- Inspect part completeness to step on W/O) 107 - (Weld per dwg A/R S.S. rod Batch: _____) 1- weld bushing as per dwg D3916 2- grind welds flush 110 - (QC5- Inspect part completeness to step on W/O) 120 - (QC10- Inspect visual per QSI004- ground welds) 130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA004-5 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3759-1	Bushing	56 pcs (7 ea)	100-Large Fab - Basket - 1	36 for 5913210	
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	33.3280 ft (4.166 ea)	100-Large Fab - Basket - 1	301-5 304589 \$232148	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Basket - 1	D3759-1	56	117	0	
	M304TS0.750W.049	33	633	0	
Part Specifications					
Specifications could not be found.					

Plex 10/4/19 2:33 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
☐	☐	☐	☐
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
☐	☐	☐	☐
Crushing	BOM/Route	Grain Direction	Drawing
☐	☐	☐	☐
Cracks	Broken/Damage/Defect	Weld	Finish
☐	☐	☐	☐
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
☐	☐	☐	☐
Marks/Chatter	Drill Holes	Out of Sequence	Misread
☐	☐	☐	☐
Mislabeled	Fit/Function	Off-set/Set-up	
☐	☐	☐	

Other/Details: _____